

# NAIL DETAIL SHEET

Invoice: \_\_\_\_\_

PO: \_\_\_\_\_

Item: \_\_\_\_\_

1. Nail is of one piece construction \_\_\_\_\_ or 2 or more piece construction \_\_\_\_\_  
If one piece construction, complete the section below:

## One Piece Construction:

2. Is it made of round wire? YES \_\_\_\_\_ or NO \_\_\_\_\_  
(If NO – go to question #12)
3. If Round Wire – Are the nails Collated? YES \_\_\_\_\_ or NO \_\_\_\_\_
4. If Collated: Is it collated roofing nails with a length of 20.6 mm to 46.1 mm, a head diameter of 8.3 mm to 10.6 mm, a shank diameter of 2.5 mm to 3.2 mm?  
YES \_\_\_\_\_ or NO \_\_\_\_\_
5. Other Collated: (choose one) assembled in a wire coil \_\_\_\_\_, assembled in a plastic strip \_\_\_\_\_, assembled in a paper strip \_\_\_\_\_, assembled in a wire strip \_\_\_\_\_, or other \_\_\_\_\_
6. If assembled in a wire coil, is it galvanized? YES \_\_\_\_\_ or NO \_\_\_\_\_
7. If assembled in a plastic strip, is it galvanized? YES \_\_\_\_\_ or NO \_\_\_\_\_
8. If not Collated: Does it have a length of less than 25.4 mm and a diameter of less than 1.65 mm? YES \_\_\_\_\_ or NO \_\_\_\_\_
9. If no, does it have a smooth shank? YES \_\_\_\_\_ or NO \_\_\_\_\_
10. Is it coated, plated or painted? YES \_\_\_\_\_ or NO \_\_\_\_\_
11. If yes to coated, plated or painted: (choose one) galvanized \_\_\_\_\_, vinyl \_\_\_\_\_, resin \_\_\_\_\_ or cement coated \_\_\_\_\_, or other \_\_\_\_\_.
12. Is the nail cut? YES \_\_\_\_\_ or NO \_\_\_\_\_

## STEEL NAIL - ADD/CVD

If the nail is made from steel, please complete the section below:

- Country of origin of nail \_\_\_\_\_
- A. How many nails are in the package? \_\_\_\_\_
- B. Are the nails in a package with other items? (Example: with screws, nuts, bolts, etc.)  
YES \_\_\_\_\_ or NO \_\_\_\_\_
- C. What is the length of the nail in millimeters? \_\_\_\_\_ mm  
Note: If the nail has a flat head or parallel shoulders under the head – the length is measured from under the head or shoulder to the tip of the point. All other nails shall be measured overall.
- D. What is the diameter of the shank in millimeters? \_\_\_\_\_ mm
- E. What is the diameter of the head of the nail in millimeters? \_\_\_\_\_ mm
- F. What type of head do the nails have? (Examples: flat, projection, cupped, oval, brad, headless, double, countersink, sinker, etc...) \_\_\_\_\_
- G. Is the nail a Type 1, Style 20 – Roofing Nail (RFS, RFC, RFL, RFR, or RFD)?  
YES \_\_\_\_\_ or NO \_\_\_\_\_
- H. Is the nail for use in a powder-actuated hand tool? YES \_\_\_\_\_ or NO \_\_\_\_\_
- I. Is the nail a corrugated nail (small strip of corrugated steel with sharp points on one side)?  
YES \_\_\_\_\_ or NO \_\_\_\_\_
- J. Is the nail suitable for use in a gas-actuated hand tool? YES \_\_\_\_\_ or NO \_\_\_\_\_  
If yes, please answer additional questions below:
  - a) Case hardness – is it equal to or greater than 50 (based on the Rockwell Hardness C scale)? YES \_\_\_\_\_ or NO \_\_\_\_\_
  - b) Carbon content – is it equal to or greater than 0.5 percent?  
YES \_\_\_\_\_ or NO \_\_\_\_\_
  - c) Head shape – is it round? YES \_\_\_\_\_ or NO \_\_\_\_\_
  - d) Head section – is it a secondary reduced-diameter raised head section?  
YES \_\_\_\_\_ or NO \_\_\_\_\_
  - e) Shank – is it centered? YES \_\_\_\_\_ or NO \_\_\_\_\_
  - f) Point – is it a smooth symmetrical point? YES \_\_\_\_\_ or NO \_\_\_\_\_

*(NOTE: Additional information may be required.)*